

70 Years of Building Value Into Building Products.

ODL builds products that build value into your home. Designs for every taste, architectural style, and home décor. Products that bring the outdoors--natural light, fresh air--indoors. Ideas that change the game. Styles from classic to craftsman, old world to contemporary. Solutions for privacy or connection, small spaces, entryways or back porches. Decorative doorglass, transoms, sidelights, retractable screen doors, blinds between glass, severe weather doorglass, and much more.

For our Zeeland, Michigan facility we are looking for a **Mold Technician for our 3rd shift**

Performs mold changes, handles molds, overhead crane, hilo, and prepares for changeovers in the injection-molding department. Performs mold pin changes and insert changes and PM activities in the molding department. Assists process techs with machine processing, process control, and documentation.

ESSENTIAL DUTIES AND RESPONSIBILITIES:

- Teaches and mentors mold tech assistants for backup and people development.
- Proficient in tool and die assembly and disassembly. Such as pin replacements, A and B plate assembly, insert changes, and threaded pipe work.
- Understands the details of over 120 molds and the process of changing pins, inserts, and the preventative maintenance needs of each mold.
- Understands molding machine and robot functions for mold changes and robot end-of-arm tooling changes. Examples - mold clamp/ejector settings, machine material purge process, and robot programming for tool changes.
- Lead for mold preventative maintenance in the molding department. Perform maintenance repairs and preventative maintenance on injection molding machines, molds, auxiliary equipment, and material handling equipment.
- Completes grinder changeovers, blender changeovers, and monitors equipment to ensure material is being fed properly to blenders and machines.
- Provide backup to the Process Tech for processing, quality control, and documentation.

CANDIDATE REQUIREMENTS:

- Technical: Minimal 3 year experience in injection molding technology or related field. Demonstrated Injection molding mold change experience. Some experience with molding processing and robotics. Quick mold change experience / training. Experience in hydraulics, and electrical maintenance repair methods and problem solving.
- Education: High School GED
- Physical Demands: The employee is required to stand for long periods of time, repeatedly bend and reach, and use hands to manipulate tools and parts. The employee must frequently lift and/or move up to 50 pounds; and frequently crawl under equipment. Specific vision abilities required by this job include color vision and depth perception.
- Work Environment: The employee is exposed to dirty greasy environments on an hourly basis. Hearing protection, safety glasses, steel toe shoes, and hard hats are required.

Candidates for positions with ODL must be legally authorized to work in the United States. Verification of employment eligibility will be required at the time of hire.

ODL is an equal opportunity employer committed to a culturally diverse workforce. All qualified applicants will receive consideration for employment without regard to race, religion, color, age, sex, national origin, sexual orientation, gender identity, disability status or protected veteran status.

ODL offers a solid track record of growth and expansion in a highly competitive industry as well as a complete benefits package including health/prescription options, dental insurance, vision insurance, short term disability, LTD option, basic life insurance, additional life insurance amounts available including spouse and dependent child coverage through payroll deduction, flexible spending accounts and 401(k) with a company match.

Please apply via email to: human.resources@odl.com

For a complete listing of ODL Open Positions please visit <http://www.odl.com/careers.htm>